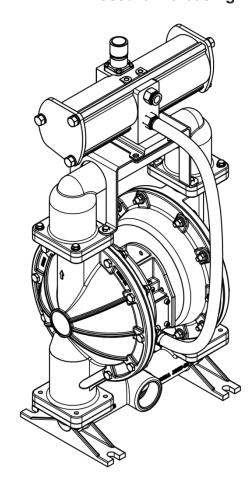


SERVICE & OPERATION MANUAL Brief Instruction A Series 2" Pressure Increasing Pump Pressure Increasing 2: 1Max.

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ZA20SAXXX ZA20SAXXX-CF ZA20AAXXX ZA20AAXXX-C

**Note: Not ATEX Compliant

Performance and Material Temperature Limits

Performance

Air Inlet Refer to "Dimensions" Inlet Refer to "Dimensions" Outlet Refer to "Dimensions"

Suction Lift Dry 7m

Maximum Working Pressure14 barMaximum Flow Rate (flooded inlet)680 lpmMaximum Particle Size6.5mmSuction Lift Wet9m

Temperature Limits

ial profile:		Operation temperature		
Caution! Operating temperature limitations are as follows:	Max.	Min.		
2		-40 °F		
Santoprene®: Injection molded thermoplastic elastomer with no fabric layer. Long mechanical flex life. Excellent abrasion resistance.				
Virgin PTFE: (PFA/TFE) Chemically inert, virtually impervious. Very few chemicals are known to chemically react with PTFE. molten alkali metals,	220 °F	-35 °F		
turbulent liquid or gaseous fluorine and a few fluoro-chemicals such as chlorine trifluoride or oxygen difluoride which readily liberate free fluorine at elevated temperature.	104 °C	-37 °C		
PVDF: (Polyvinylidene Fluoride) A durable fluoroplastic with excellent chemical resistance. Excellent for UV applications. High tensile strength and imp	250 °F	0 °F		
act resistance.	121 °C	-18 °C		
Polypropylene: A thermoplastic polymer, moderate tensile and flex strength. Resists strong acids and alkali. Attacked by chlorine, fuming nitric acid 1				
and other strong oxidizing agents.				
EDDM: Shows year, good water and chamical resistance. Has near resistance to alle and solvents, but in fair in ketance and alcoholo		-40 °F		
EPDM: Shows very good water and chemical resistance, Has poor resistance to oils and solvents, but is fair in ketones and alcohols.				
Listral® Cood on saids bases amines and gives at room temperature only				
Hytrel®:Good on acids, bases, amines and glycols at room temperature only.	140 °C	-29 °C		
Neoprene: All purpose. resistance to vegetable oils, Generally not affected by moderate chemicals, fats, greases and many oils and solvents. Generally attacked by strong oxidizing acids, ketones, esters and nitro hydrocarbons and chlorinated aromatic hydrocarbons.				
				Nitrile: General purpose, oil-resistant. Shows good solvent, oil, water and hydraulic fluid resistance. Should not be used with highly polar solvents like acetone and MEK, ozone, chlorinated hydrocarbons and nitro hydrocarbons.
Viton FKM(fluorocarbon): Shows good resistance to a wide range of oils and solvents; especially all aliphatic and halogenated hydrocarbons, acids,				
animal and vegetable oils. Hot water or hot agueous solutions (over 70 °F) will attack KFM.				

Designation System

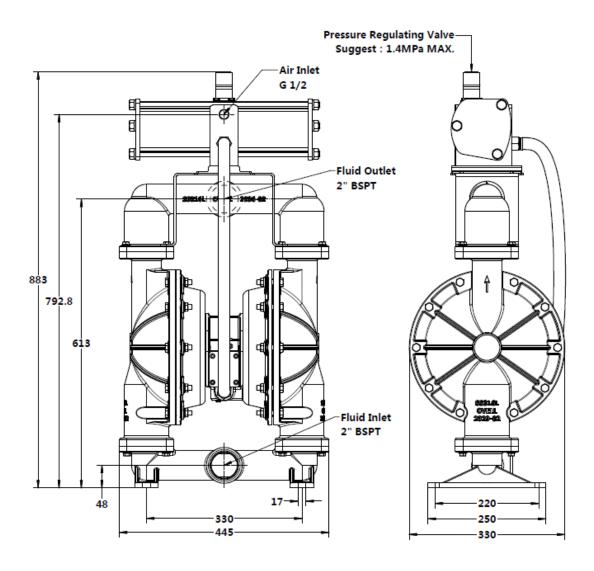
X	(Х	Х	Х	X	Х	X	- X

Series No.		e of Inlet or Outlet		Material of ifolds or Fluid Caps		otor Body Material	Dia	ıphragm Material	•	Valve Ball Material	١	/alve Seat Material	Арр	lication Fields				
			А	Aluminum	Α	Aluminum	Т	Teflon & Santoprene	Т	Teflon	Α	Aluminum	С	Center Port				
			S	SS316			G	Santoprene	G	Santoprene	S	SS316	L	Li-ion				
ZA	20	2"									G	Santoprene	CF	Flange				

Dimensions

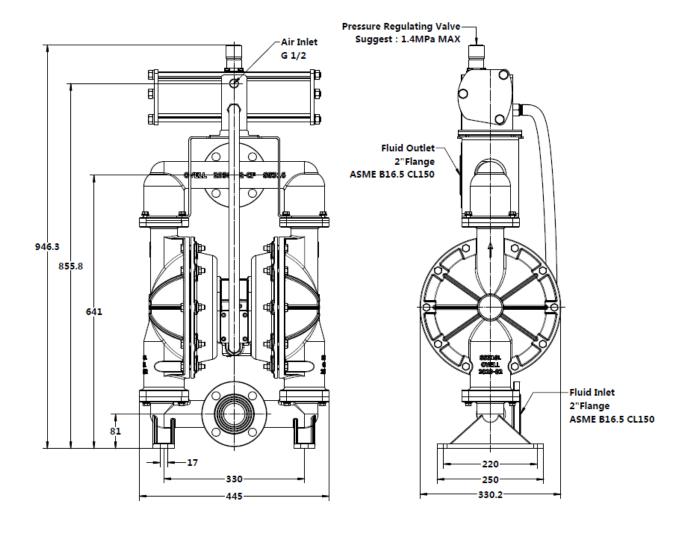
Dimensions in millimeters
Dimensional tolerance:± 3mm





ZA2093-94

ZASAXXX-CF



PRINCIPLE OF PUMP OPERATION

This ball type check valve pump is powered by compressed air and is a 1:1 ratio design. The inner side of one diaphragm chamber is alternately pressurized while simultaneously exhausting the other inner chamber. This causes the diaphragms, which are connected by a common rod secured by plates to the centers of the diaphragms, to move in a action. reciprocating (As one diaphragm performs the discharge stroke the other diaphragm is pulled to perform the suction stroke in the opposite chamber.) Air pressure is applied over the entire inner surface of the diaphragm while liquid is discharged from the opposite side of the diaphragm. The diaphragm operates in a balanced condition during the discharge stroke which allows the pump to be operated at discharge heads over 200 feet (61 meters) of water.

For maximum diaphragm life, keep the pump as close to the liquid being pumped as possible. Positive suction head in excess of 10 feet of liquid (3.048 meters) may require a back pressure regulating device to maximize diaphragm life.

Alternate pressurizing and exhausting of the diaphragm chamber is performed by an externally mounted, pilot operated, four way spool type air distribution valve. When the spool shifts to one end of the valve body, inlet pressure is applied to one diaphragm chamber and the other diaphragm chamber exhausts. When the spool

shifts to the opposite end of the valve body, the pressure to the chambers is reversed. The air distribution valve spool is moved by a internal pilot valve which alternately pressurizes one end of the air distribution valve spool while exhausting the other end The pilot valve is shifted at each end of the diaphragm stroke when a actuator plunger is contacted by the diaphragm plate. This actuator plunger then pushes the end of the pilot valve spool into position to activate the air distribution valve.

The chambers are connected with manifolds with a suction and discharge check valve for each chamber, maintaining flow in one direction through the pump.

INSTALLATION AND START-UP

Locate the pump as close to the product being pumped as possible. Keep the suction line length and number of fittings to a minimum. Do not reduce the suction line diameter.

For installations of rigid piping, short sections of flexible hose should be installed between the pump and the piping. The flexible hose reduces vibration and strain to the pumping system. To reduce the pulsation in flow a suggestion to install a surge suppressor in discharge pipe line.

AIR SUPPLY

Air supply pressure cannot exceed 125 psi (8.6 bar). Connect the pump air inlet to an air supply of sufficient capacity and pressure required for desired performance. When the air

supply line is solid piping, use a short length of flexible hose not less than ½" (13mm) in diameter between the pump and the piping to reduce strain to the piping. The weight of the air supply line, regulators and filters must be supported by some means other than the air inlet cap. Failure to provide support for the piping may result in damage to the pump. A pressure regulating valve should be installed to insure air supply pressure does not exceed recommended limits.

AIR VALVE LUBRICATION

The air distribution system adopts a lubrication-free design, which is the standard operating mode. If the user's actual air source quality is not good or there are special circumstances, consider lubricating the air circuit. But please try to consult the agent or manufacturer in advance.

AIR LINE MOISTURE

Water in the compressed air supply can create problems such as icing or freezing of the exhaust air, causing the pump to cycle erratically or stop operating. Water in the air supply can be reduced by using a point-of-use air dryer

to supplement the user's air drying equipment. This device removes water from the compressed air supply and alleviates the icing or freezing problems.

AIR INLET AND PRIMING

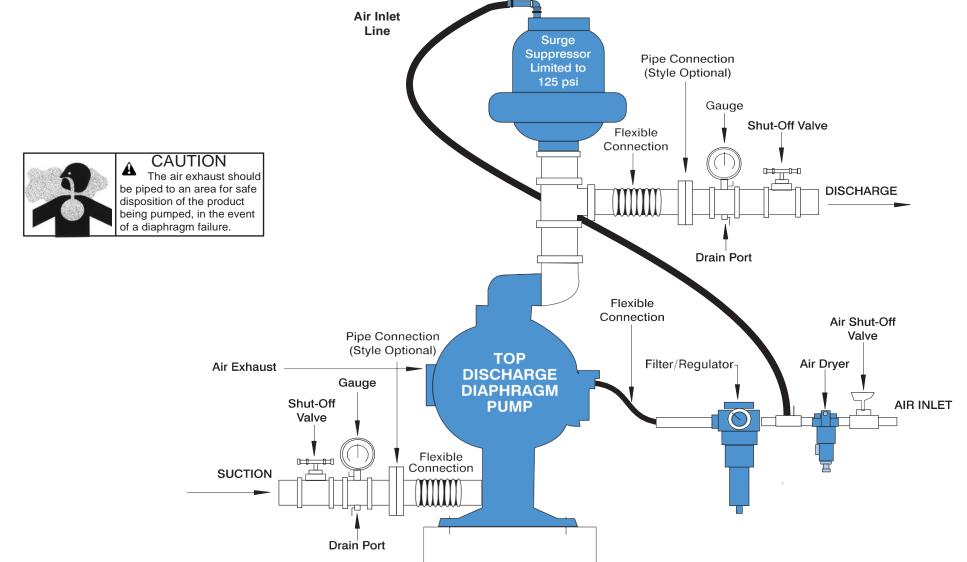
To start the pump, open the air valve approximately ½ to ¾ turn. After the pump primes, the air valve can be opened to increase air flow as desired. If opening the valve increases cycling rate, but does not increase the rate of flow, cavitation has occurred. The valve should be closed slightly to obtain the most efficient air flow to pump flow ratio.

BETWEEN USES

When the pump is used for materials that tend to settle out or solidify when not in motion, the pump should be flushed after each use to prevent damage. (Product remaining in the pump between uses could dry out or settle out. This could cause problems with the diaphragms and check valves at restart.) In freezing temperatures the pump must be completely drained between uses in all cases.

TYPICAL INSTALLATION GUIDE





TROUBLESHOOTING Possible Symptoms:

- Pump will not cycle.
- Pump cycles, but produces no flow.
- Pump cycles, but flow rate is unsatisfactory.
- Pump cycle seems unbalanced.
- Pump cycle seems to produce excessive vibration.

What to Check: Excessive suction lift in system.

<u>Corrective Action:</u> For lifts exceeding 20 feet (6 meters), filling the pumping chambers with liquid will prime the pump in most cases.

<u>What to Check:</u> Excessive flooded suction in system.

<u>Corrective Action:</u> For flooded conditions exceeding 10 feet (3 meters) of liquid, install a back pressure device.

<u>What to Check:</u> System head exceeds air supply pressure.

<u>Corrective Action:</u> Increase the inlet air pressure to the pump. Most diaphragm pumps are designed for 1:1 pressure ratio at zero flow.

What to Check: Air supply pressure or volume exceeds system head.

<u>Corrective Action:</u> Decrease inlet air pressure and volume to the pump as calculated on the published PERFORMANCE CURVE. Pump is cavitating the fluid by fast cycling.

What to Check: Undersized suction line. Corrective Action: Meet or exceed pump connection recommendations shown on the DIMENSIONAL DRAWING.

What to Check: Restricted or undersized air line.

<u>Corrective Action:</u> Install a larger air line and connection. Refer to air inlet recommendations shown in your pump's SERVICE MANUAL.

<u>What to Check:</u> Check ESADS, the Externally Serviceable Air Distribution System of the pump.

<u>Corrective Action:</u> Disassemble and inspect the main air distribution valve, pilot valve and pilot valve actuators. Refer to the parts drawing and air valve section of the SERVICE MANUAL. Check for clogged discharge or closed valve before reassembly.

<u>What to Check:</u> Rigid pipe connections to pump.

<u>Corrective Action:</u> Install flexible connectors and a surge suppressor.

What to Check: Blocked air exhaust muffler.

<u>Corrective Action:</u> Remove muffler screen, clean or de-ice and reinstall. Refer to the Air Exhaust section of your pump SERVICE MANUAL.

What to Check: Pumped fluid in air exhaust muffler.

<u>Corrective Action:</u> Disassemble pump chambers. Inspect for diaphragm rupture or loose diaphragm plate assembly. Refer to the Diaphragm Replacement section of your pump SERVICE MANUAL.

<u>What to Check:</u> Suction side air leakage or air in product.

<u>Corrective Action:</u> Visually inspect all suction side gaskets and pipe connections.

What to Check: Obstructed check valve.

<u>Corrective Action:</u> Disassemble the wet end of the pump and manually dislodge obstruction in the check valve pocket. Refer to the Check Valve section of the pump SERVICE MANUAL for disassembly instructions.

What to Check: Worn or misaligned check valve or check valve seat.

Corrective Action: Inspect check valves and seats for wear and proper seating. Replace if necessary. Refer to Check Valve section of the pump SERVICE MANUAL for disassembly instructions.

What to Check: Blocked suction line. Corrective Action: Remove or flush obstruction. Check and clear all suction screens and strainers.

What to Check: Blocked discharge line. Corrective Action: Check for obstruction or closed discharge linevalves.

What to Check: Blocked pumping chamber.

<u>Corrective Action:</u> Disassemble and inspect the wetted chambers of the pump. Remove or flush any obstructions. Refer to the pump SERVICE MANUAL for disassembly instructions.

What to Check: Entrained air or vapor lock in one or both pumping chambers. Corrective Action: Purge chambers through tapped chamber vent plugs. PURGING THE CHAMBERS OF AIR CAN BE DANGEROUS! Contact the Overallead Technical Services Group before performing this procedure. Any model with top-ported discharge will reduce or eliminate problems with entrained air.

If your pump continues to perform below your expectations, contact your local Overallead Distributor or factory Technical Services Group for a service evaluation.

<u>Problem:</u> Overload failure.

<u>Corrective measures:</u> reduce the air source pressure or reduce the pressurization ratio, it is recommended that the working pressure should not exceed 14Bar.

RECYCLING

Many components of OVELL AODD pumps are made of recyclable materials. We encourage pump users to recycle worn out parts and pumps whenever possible, after any hazardous pumped fluids are thoroughly flushed.

IMPORTANT SAFETY INFORMATION



IMPORTANT

Read these safety warnings and instructions in this manual completely, before installation and start-up of the pump. It is the

responsibility of the purchaser to retain this manual for reference. Failure to comply with the recommendations stated in this manual will damage the pump, and void factory warranty.



A CAUTION

Before pump operation, inspect all gasketed fasteners for looseness caused by gasket creep. Re-torque loose fasteners

to prevent leakage. Follow recommended torques stated in this manual.



A WARNING

Before maintenance or repair, shut off the compressed air line, bleed the pressure, and disconnect the air line from the pump.

The discharge line may be pressurized and must be bled of its pressure.



A WARNING

In the event of diaphragm rupture, pumped material may enter the air end of the pump, and be discharged into the atmosphere. If

pumping a product which is hazardous or toxic, the air exhaust must be piped to an appropriate area for safe disposition.



A WARNING

Take action to prevent static sparking. Fire or explosion can result, especially when handlingflammable liquids. The pump, piping, valves,

containers or other miscellaneous equipment must be grounded. (See Page 8)



A WARNING

This pump is pressurized internally with air pressure during operation. Always make certain that all bolting is in good condition and that

all of the correct bolting is reinstalled during assembly.



A WARNING

When used for toxic or aggressive fluids, the pump should always be flushed clean prior to disassembly.



A WARNING

Before doing any maintenance on the pump, be certain all pressure is completely vented from the pump, suction, discharge,

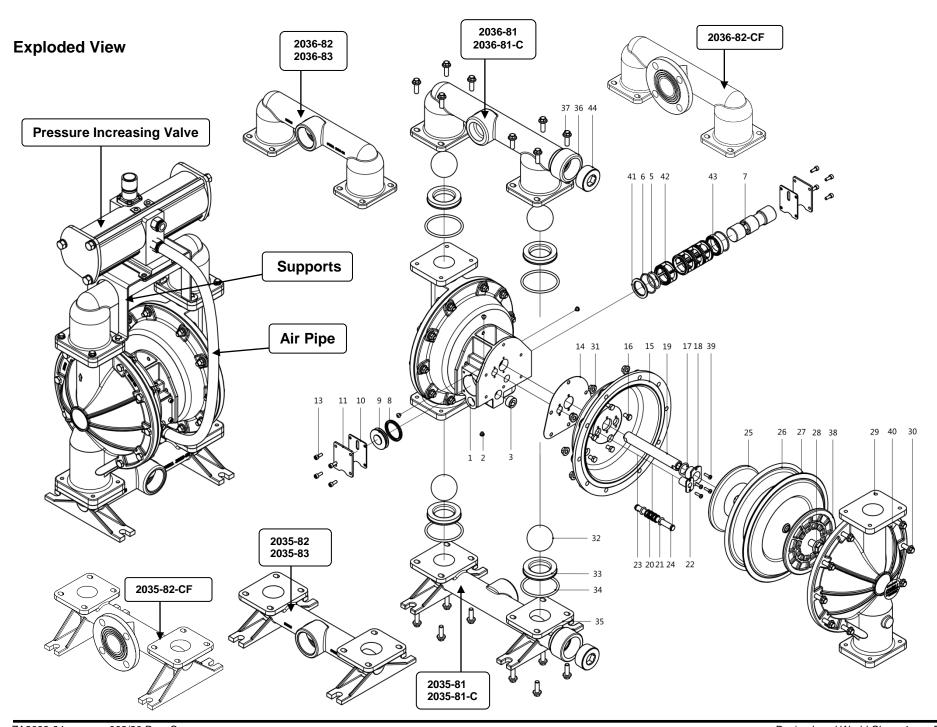
piping, and all other openings and connections. Be certain the air supply is locked out or made non-operational, so that it cannot be started while work is being done on the pump. Be certain that approved eye protection and protective clothing are worn all times in the vicinity of the pump. Failure to follow these recommendations may result in serious injury or death.



A WARNING

Airborne particles and loud noise hazards.

Wear ear and eye protection.



Parts Listing

Item	Description	Part NO.	QTY
1	Motor Body	2001-81	1
2	Button Head Screw	1002-82	4
3	Pipe Plug	2003-83	1
∆5	O Ring	2005-87	5
Δ6	O Ring	2006-87	6
7	Spool	2007-81	1
Δ8	U Cup	2008-87	1
9	Piston	2009-84	1
∆10	Gasket	2010-87	2
11	Plate	2011-82	2
13	Bolt	2013-82	8
∆14	Washer	2014-87	2
15	Air Cap	2015-81	2
16	Bolt	2016-83	12
△ ▲ 17	O Ring	2017-87	2
18	Sleeve Bushing	2018-95	2
19	Shaft	2019-83	
∆20	Spacer	1017-81	3
∆21	O Ring	1016-90	4
22	Sleeve Bushing	2022-95	2
23	Pilot Rod	2023-83	1
∆24	O Ring	1022-90	2
25	Plate	2025-81	2
▲ 26	Diaphragm 2026-85		2
A 20	Diapriragin	2086-92	
▲ 27	Diaphragm	2087-86	2
	. •	2027-86	
28	Bolt	2028-82	2
29	Fluid Cap	2029-81	2
23	i iuiu Cap	2029-82	4

Item	Description	tion Part NO.				
30	Bolt	2030-83	20			
30	DOIL	2030-82	20			
31	Nut	2031-83	20			
31	Nut	2031-82	20			
▲ 32	Valve Ball	2032-86	4			
A 32	valve ball	2032-85	4			
33	Valve Seat	2033-81	4			
33	vaive Seat	2033-82	4			
▲ 34	O Ring	2034-86	4			
■ 34	O King	2034-89	4			
		2035-81				
35	Inlet Manifold	2035-81-C	1			
33	irilet iviarillolu	2035-82	_ '			
		2035-82-CF				
		2036-81				
36	Outlet Manifold	2036-81-C	1			
30	Outlet Marillold	2036-82				
		2036-82-CF				
37	Bolt	2037-83	16			
37	Doil	2037-82	10			
38	Plate	2025-81	2			
30	i late	2025-82				
39	Bolt	2039-82	8			
40	Nameplate	2094-81	2			
41	Washer	2041-81	1			
42	Spacer	2042-81	4			
43	Washer	2043-81	1			
44	Screw	2089-83	2			

Material No.:

Matarial Na	Motorial
Material No.	Material
81	Alumimum Alloy
82	Stainless Steel
83	Carbon Steel
84	Plastic
85	Santoprene
86	PTFE,Teflon
87	Buna N, Nitril
88	Fluororubber,Viton
89	EPDM
90	PU(Polyurethane)
91	Hytrel
92	Neoprene
93	Assembly, Sub-assembly
94	Paper
95	Cuprum
96	PTFE & Fluororubber
99	PVDF (Kynar)
00	Lubricant

ENCLOSURE							
Description	Part No.	QTY					
Muffler	2056-93	1					
Elbow	1588-82	1					
Pressure Increasing Valve	OV43A	1					
Supports	ZA2001-82	1					
Air Pipe	ZA2002-93	1					

"▲": Fluid Section Service Kit 8020 (Including Lubricant 1000-00)

Notice: Item 27 only use for A20XXTXX, and 2026-85 when used as backer .

Notice: Item 44 only use for A20AAXXX-C .

[&]quot;∆": Air Valve Service Kit 7020 (Including Lubricant 1000-00)



Declaration of Conformity

OVERALLEAD CORPORATION, 700 Nicholas BLVD STE 102D, ELK Grove Village, IL, 60007, US.

Certifies that Air-Operated Double Diaphragm Pumps Series: A Non-Metallic, A Metallic comply with the European Community Directive 98/37/EC, Safety of Machinery. This product has used EN 809, Pumps and Pump Units for Liquids - Common Safety Requirements harmonized standard to verify conformance.

October 20, 2018

Signature of authorized person Date of issue

Peter Lee Engineering Manager

Printed name of authorized person Title

CE